### DEVILBISS ADVANCE HD

### Gravity gun with pressure assisted cup

DeVilbiss Advance *HD* pressure assist gravity cup system is perfect for the application of heavily bodied thixotropic materials.





Faster application rates of high viscosity materials

Robust, Lightweight and work friendly design for High Demand outputs

Renowned DeVilbiss Atomisation Quality

Conventional and Compliant spray guns

Contoured handle design – Greatly reduces RSi and operator fatigue

Stainless Steel tips, needles and fluid passageways handle Solvent and Waterbased materials

Polyester gravity cup for all types of materials.

DeVilbiss Advance *HD* pressure assist spray guns are available in both Compliant and Conventional atomisation technologies.

DeVilbiss expertise and performance is unequalled at work. The Advance HD spray gun high performance is achieved with the latest design technology utilising high capacity air passages with a separate "balanced" air valve to provide an unrestricted flow of compressed air through the gun body.

This "free breathing" air movement enables the precision-engineered air caps and fluid tips to produce superior atomisation with consistent even distribution throughout the spray pattern.

Advance *HD* is precision built using the best materials and component parts for a guaranteed, reliable, long and durable working life in all industrial markets.

#### **Technology Led Innovation**

DeVilbiss Advance *HD* spray guns are high performing Compliant and Conventional air atomising guns suitable for most industrial spray finishing applications. The guns can be used with virtually all industrial solvent and water based paints, coatings, lubricants, dyes, stains, varnishes, lacquers and adhesives.





#### DEVILBISS ADVANCE HD Gravity gun with pressure assisted cup



# DeVilbiss Advance *HD* pressure assist gravity cup system is perfect for the application of heavy bodied thixotropic materials.

This Advance *HD* spray gun is a professional quality gun designed for both Compliant OR Conventional spray technology, and is equipped with a pressurised cup to improve fluid flow with high viscosity materials.

## Part number examples: The ordering code for the Advance HD Pressure assist spray gun is; e.g. ADV-GP510-14. means

ADV-GP = Advance gravity/pressure cup gun with 510+ Air cap and 1.4mm Tip

NOTE: The polyester gravity cup is pressure fed to a maximum working pressure of 0.3 bar (4.5 psi). The Pressure Equipment Directive (PED) 97/23/EC applies to equipment with a maximum working pressure of 0.5 bar (7 psi) or above. Therefore this equipment is exempt from the PED.

| Specifications and Technical Data |                                      |  |  |  |  |
|-----------------------------------|--------------------------------------|--|--|--|--|
| Air Supply Connection             | Universal 1/4" BSP and 1/4" NPS male |  |  |  |  |
| Maximum Static Air Inlet Pressure | P1 = 12 bar (175 psi)                |  |  |  |  |
| Fluid Supply Connection           | 3/8" BSP                             |  |  |  |  |
| Service Temperature               | 0 to 40°C (32 to 104°F)              |  |  |  |  |
| Gun Weight (gun only)             | 480g                                 |  |  |  |  |
| (with cup)                        | 685a                                 |  |  |  |  |



| Air Cap Number<br>and Type | Air consumption       | Air inlet pressure bar (psi) recommended | *Typical Fluid<br>Flow ml | *Typical Fan<br>Pattern size mm |
|----------------------------|-----------------------|--|---------------------------|---------------------------------|
| No. 510 Trans-Tech         | 283 l/min (10 scfm)   | 2 bar (29 psi)                           | 160-220                   | 270                             |
| No. 513 Trans-Tech         | 394 l/min (14.1 scfm) | 2 bar (29 psi)                           | 200-800                   | 350                             |
| No. 520 Trans-Tech         | 283 l/min (10 scfm)   | 2 bar (29 psi)                           | 150-250                   | 280                             |
| No. 430 Conventional       | 339 l/min (12 scfm)   | 3.5 bar (50 psi)                         | 200-280                   | 200                             |
| No. 443 Conventional       | 345 l/min (12.3 scfm) | 3 bar (45 psi)                           | 200-300                   | 300                             |

<sup>\*</sup>Fluid tip range 1.3, 1.4, 1.6, 1.8, 2.0 & 2.2mm.

For further technical information refer to the Advance Pressure Assist gun service bulletins

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